

WAYS TO IMPROVE THE EFFICIENCY OF AIR SEPARATION OF COTTON IN A COTTON SEPARATOR

Pirnazarov Ulugbek Umatalievich

Namangan Institute of Engineering and Technology

Assistant of the Department of "Information Technologies".

Phone: (+99894) 287-89-89. E-mail: upirnazarov909@gmail.com

Uzbekistan, Namangan city

Mamatkulov Orifjon Tursunovich

Namangan Institute of Textile Industry

Department of "Industrial Engineering"

Doctor of Philosophy (PhD) in Technical Sciences, Associate Professor

Uzbekistan, Namangan city. +998972300890

<https://doi.org/10.5281/zenodo.14915900>

Annotation: The article deals with the problems of reducing damage during pneumatic transportation of raw cotton and its extraction from air. The analysis of the movement of cotton particles in the working chamber of the separator, which is one of the main devices in the pneumotransport system used in the transportation of cotton raw materials, was studied.

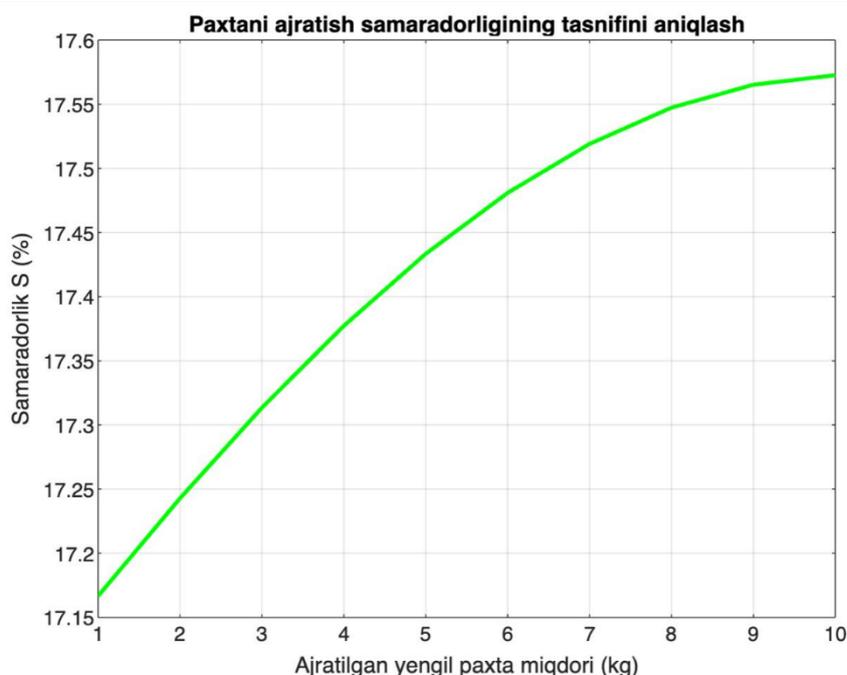
Key words: separator, pneumotransport, cotton lump, fiber, transfer pipe, working chamber, bunt, air flow.

Cotton cleaning in the industry cotton separators cotton separation and in cleaning important role plays. Cotton in separators cotton air flow using separation process his/her divorce efficiency determiner main factor This process is efficiency increase not only cotton quality improve, maybe working release process further effective possible to do creates.

Cotton separator work principle. Cotton separators of cotton light and heavy parts separation for air from the stream uses. Air flow of cotton light parts (for example, cotton) (dust) is heavier parts and down Cotton every one type for air flow speed and direction optimization efficiency to increase help gives.

Air through separation process main formula

Cotton separation efficiency description for The following formula is used.



$$[S = \frac{m_1}{m_1 + m_2}]$$

Here:

- (S) — separation efficiency (in percent),
- (m₁) — separated of cotton mass amount (light) cotton),
- (m₂) — unsorted (heavy) cotton amount.

Separator efficiency increase for (m₁) maximum to the level to deliver need.

Air flow and separation efficiency. Air flow and separation efficiency between relationship in the calculation, air speed and of cotton weight important factors as seen. Air flow (V) and of cotton features into account to take for The following formula is used:

$$[V = \sqrt{\frac{g \cdot d \cdot (m_1 - m_2)}{C_d}}]$$

Here:

- (V) — air of the flow speed,
- (g) — to the ground pull force (9.81 m/s²),
- (d) — cotton density,
- (m₁, m₂) — separated and unallocated cotton amount,
- (C_d) — cotton aerodynamic resistance coefficient.

Air speed (V) at the optimal level when separation efficiency maximum will be.

Cotton in the separator separation efficiency increase roads

1. Air of the flow speed optimization:

Cotton separation efficiency increase for air of the flow speed optimization important. If the air If the speed is low, it is light. parts enough does not rise and separation efficiency If the speed decreases if it increases, it is heavy cotton is also air with together rise it is possible, this and separation process Reduces the optimal speed. determination for above from the formula use possible.

2. Cotton features into account to get

Cotton type, density and structure air flow through to separate impact If cotton dense and heavy if, air flow through separation efficiency decreases. Such in cases air of the flow speed increase necessary.

3. Separator design improvement:

Separator design of cotton to be separated big impact shows the separator. internal structure improvement (e.g., air of the flow corner and speed setting (separation) efficiency increases.

4. Automated systems current to:

Cotton in separators automated monitoring systems current to grow through air flow real- time parameters in mode management It is possible. This weather optimal flow rate and direction observation and adjustment opportunity gives.

5. Air filtering and cleaning improvement:

Air of the flow effective performance for air cleanliness important role plays. Cotton in the separator air filtering system improvement through air quality improve and separation efficiency increase possible.

5. Cotton in the separator efficiency increase for physics and mathematician models

Air flow through separation process mathematician modeling, separation efficiency to increase help gives. Cotton separation process simulation in doing aerodynamic calculations, weather speed, cotton density and separator design optimization possible. Mathematics formulas optimal air quality speed calculation and efficiency increase for technological approaches working exit possible.

Conclusion

Cotton in separators cotton air through separation efficiency increase, cotton industry working release process effective to do important way is considered. Air flow speed, cotton features and separator design optimization separation efficiency increases. With this together, automated management systems current to grow and air filtering systems improvement separation process quality and efficiency noticeable at the level improves.

In the thesis cited formulas and mathematician calculations using cotton separators efficiency further increase for scientific approaches done increase possible.

References:

1. R. Muradov. Design of separators for separating cotton from the air stream during its processing. UzNIINTI, Tashkent, 1992.
2. G. Turabaev, A. Mahkamov, R. Muradov "Analysis of the movement of cotton raw materials in a separator".
3. S. Khusanov, A. Makhkamov, R. Muradov. Study of the process of separating cotton transported in an air stream in pneumatic separator devices. Namangan Engineering Technology Institute "Journal of Scientific Technology", Volume 5. Special Issue No. 1 2020. pp. 232-237
4. Sh. Korabayev, J. Soloxiddinov, N. Odilkhonova, R. Rakhimov, A. Jabborov, A.Qosimov. A study of cotton fiber movement in pneumomechanical spinning machine adapter. E3S Web of Conferences. 2024. 538: 04009

5. R.G.Rakhimov. Clean the cotton from small impurities and establish optimal parameters // The Peerian Journal. 2023. Vol.17, pp.57-63
6. F.G. Uzoqov, R.G. Rakhimov. Calculation of gear geometry with cylindrical evolutionary transmission // DGU 14192. 14.01.2022
7. R.G.Rakhimov. Raw cotton cleaner from small debris // Scientific Journal of Mechanics and Technology. 2023. Spesial Issue (5), pp.293-297 (In Russian)
8. F.G. Uzoqov, R.G. Rakhimov. Movement in a vibrating cotton seed sorter // DGU 22810. 03.03.2023
9. F.G. Uzoqov, R.G. Rakhimov. Calculation of cutting modes by milling // DGU 22812. 03.03.2023
10. F.G. Uzoqov, R.G. Rakhimov. Determining the hardness coefficient of the sewing-knitting machine needle // DGU 23281. 15.03.2023
11. N.D. Nuritdinov, M.N. O'rmonov, R.G. Rahimov. Creating special neural network layers using the Spatial Transformer Network model of MatLAB software and using spatial transformation // DGU 19882. 03.12.2023
12. R.G.dRakhimov. A cleaner of raw cotton from fine litter // Scientific Journal of Mechanics and Technology. 2023. Vol.2, Iss.5, pp.293-297
13. R.G. Rakhimov. The advantages of innovative and pedagogical approaches in the education system // Scientific-technical journal of NamIET. Vol. 5, Iss. 3, pp.293-297 (2023)
14. F.G. Uzoqov, R.G. Rakhimov. The program "Creation of an online platform of food sales" // DGU 22388. 22.02.2023
15. F.G. Uzoqov, R.G. Rakhimov, S.Sh. Ro'zimatov. Online monitoring of education through software // DGU 18782. 22.10.2022
16. F.G. Uzoqov, R.G. Rakhimov. Electronic textbook on "Mechanical engineering technology" // DGU 14725. 24.02.2022
17. R.G. Rakhimov. Clean the surface of the cloth with a small amount of water // Scientific Journal of Mechanics and Technology. Vol. 2, Iss. 5, pp.293-297 (2023)
18. R.G. Rakhimov. Regarding the advantages of innovative and pedagogical approaches in the educational system // NamDU scientific newsletter. Special. (2020)
19. R.G. Rakhimov. On the merits of innovative and pedagogical approaches in the educational system // NamSU Scientific Bulletin. Special. (2020)
20. R.G. Raximov, M.A. Azamov. Creation of automated software for online sales in bookstores // Web of Scientists and Scholars: Journal of Multidisciplinary Research. Vol. 2, Iss. 6, pp.42-55 (2024)
21. R.G. Raximov, M.A. Azamov. Technology for creating an electronic tutorial // Web of Scientists and Scholars: Journal of Multidisciplinary Research. Vol. 2, Iss.6, pp.56-64 (2024)
22. R.G. Rakhimov, A.A. Juraev. Designing of computer network in Cisco Packet Tracer software // The Peerian Journal. Vol. 31, pp.34-50 (2024)
23. R.G. Rakhimov, E.D. Turonboev. Using educational electronic software in the educational process and their importance // The Peerian Journal. Vol. 31, pp.51-61 (2024)