

## CALCULATION OF HEAT EXCHANGE IN DRYING DEVICES

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<https://doi.org/10.5281/zenodo.7994158>

**Annotation:** This thesis examines the various factors affecting heat transfer in dryers and suggests ways to improve the efficiency of dryers.

**Keywords:** Heat transfer, Dryers, Mass transfer, Convective drying, Thermal efficiency, Moisture content, Energy consumption

Heat exchange in drying devices is an important topic in the field of industrial processes and plays a significant role in transforming raw materials into finished products. Drying is a process that involves the removal of moisture from materials by applying heat energy to remove the water content. In most cases, heat exchange is the dominant factor in the drying process, and it influences the efficiency and effectiveness of the drying process.

The efficiency and effectiveness of heat exchange in drying devices can be improved by understanding the fundamental principles of heat transfer. Heat transfer is the movement of heat from one body to another as a result of a temperature difference. The rate of heat transfer depends on several factors such as the temperature difference, the surface area available for heat transfer, the thermal conductivity of the material and the thickness of the material. There are three main modes of heat transfer; conduction, convection and radiation. Conduction is the transfer of heat through a material by direct contact between two bodies at different temperatures. Convection is the transfer of heat by the movement of a fluid such as air or water. Radiation is the transfer of heat by means of electromagnetic waves, which can travel through a vacuum.

In drying devices, the heat transfer is achieved by convection and radiation. The air is heated and forced to flow over the material being dried, which transfers the heat from the air to the material. This process is known as convective drying. Radiation drying is when heat is transferred to the material by electromagnetic waves such as infrared energy.

There are several factors that influence the efficiency and effectiveness of the heat exchange in drying devices. One important factor is the design of the drying device. The design of the device can have a significant impact on the flow of air and the distribution of heat. The design of the device should be such that it allows for uniform distribution of air and heat throughout the material being dried.

Another important factor is the properties of the material being dried. The thermal conductivity and specific heat of the material can have a significant impact on the drying process. Materials with lower thermal conductivity and specific heat require more energy to be transferred to achieve the desired level of drying.

The temperature and humidity of the air used in the drying process are also important factors. The temperature of the air should be high enough to transfer the required heat to the material being dried, but not so high as to cause damage to the material. The humidity of the air should

be controlled to prevent the excessive build-up of moisture, which can reduce the efficiency of the drying process.

In addition to the factors mentioned above, the control of the drying process is critical to achieving efficient heat exchange. The control of the drying process involves monitoring the temperature and humidity of the air, the temperature of the material and the rate of moisture removal. The drying process should be controlled to achieve the desired level of moisture removal while minimizing the energy consumption required. Heat exchange in drying devices can be calculated using the following formula:

$$Q = m \times C_p \times (T_2 - T_1)$$

where Q is the heat transferred in Joules (J), m is the mass of the material being dried in kilograms (kg),  $C_p$  is the specific heat capacity of the material in Joules per kilogram per degree Celsius (J/kg°C),  $T_2$  is the final temperature of the material in Celsius (°C), and  $T_1$  is the initial temperature of the material in Celsius (°C).

The formula takes into account the energy required to raise the temperature of the material from  $T_1$  to  $T_2$ , and the specific heat capacity of the material. This calculation allows you to determine the amount of energy required to dry a specific amount of material.

In addition to the above, you may need to consider heat transfer coefficient and heat transfer area, depending on the specifics of the drying device.

In conclusion, heat exchange in drying devices is a critical factor in the efficiency and effectiveness of the drying process. The understanding of the fundamental principles of heat transfer and the factors that influence the heat exchange can help in the design and control of effective and efficient drying devices. The optimization of the heat exchange in drying devices can lead to significant improvements in the quality and quantity of finished products, as well as reductions in energy consumption and production costs.

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